



JGC SINGAPORE PTE LTD

JOB No.

S-0129

DOC. No.

C-1323-001

REV.

0a

DATE 10/03/2000 SHEET 1 OF 12

CALCULATION SHEETS

PREP'D

N.V.A.

CHK'D

J.V.G.

APP'D

Y.S.C.

CALCULATION SHEETS

FOR THE

FOUNDATION FOR TANK T-5101

SHELL GODAU LOBP PROJECT

SHELL CODAMO VIETNAM CO. LTD.

| REV. | DATE | PAGE | DESCRIPTION | PREP'D | CHK'D | APP'D |
|------|------------|------|-----------------|--------|--------|--------|
| 0 | 15.02.2000 | ALL | FOR INFORMATION | N.V.A. | J.V.G. | Y.S.C. |
| 0a | 10.03.2000 | ALL | FOR APPROVAL | N.V.A. | J.V.G. | Y.S.C. |
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**1.0 GENERAL****1.1 Notes**

This calculation sheet was made to prove the safety of the **Foundation for Tank T-5101** in the Shell Go Dau LOBP Project for Shell Codamo Vietnam Ltd. in GoDau, DongNai Province, Viet Nam.

1.2 The calculation is executed based on BS 8110 for the concrete structure. The symbols on this calculation sheet are made in accordance with BS 8110, for the concrete structure, unless noted otherwise.

1.3 Loads and Load Combinations

Design load and condition shall be as per specification S-00-1310-001. Attached Table-1 and Table-2 are the load combination tables, which are considered in these calculation sheets.

1.4 Characteristics of Materials**1.4.1 Concrete**

BS 8110 Grade 30

(f_{cu}=30 N/mm²)**1.4.2 Reinforcement**High Yield Deformed Bar : TCVN-1651 : 1985 Grade CIII 392 N/mm²Plain round Steel bar : Grade CI 216 N/mm²**1.5 Safety Factor for Foundation Stability**

| Load Combination | Overturning | Sliding | Uplift |
|---------------------|-------------|---------|--------|
| A, B, C, H, I, J, K | 2.00 | 1.50 | 1.10 |
| D, F | 2.00 | 1.50 | 1.10 |



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1.6 Design Data

1.6.1 Unit Weight

| | | |
|--------------|------|-------------------|
| Concrete | 23.5 | kN/m ³ |
| Soil | 18.0 | kN/m ³ |
| Ground Water | 10.0 | kN/m ³ |

1.6.2 Friction Coefficient

| | |
|------------------|-----|
| Concrete to soil | 0.4 |
|------------------|-----|

1.6.3 Coefficient of Earth Pressure

| | | | |
|----|---|------|-----------|
| Ka | = | 0.33 | (active) |
| Kp | = | 3.00 | (passive) |
| Kr | = | 0.50 | (at rest) |

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Table -1 : Load Combination for Serviceability Limit State

- For calculation for selection of pile numbers, foundation stability, deflection and crack width of concrete structure

- For calculation for deflections of steel structures

| Load combination | Operating Condition | | | Erection | Hydro- static Test | Bundle Pulling | Startup and Shutdown | Crane Operation Condition | |
|---|---------------------|--------|---------------------|----------|-----------------------|----------------|-------------------------|------------------------------|---------------------|
| | + Imposed | + Wind | + Imposed + Wind | | | | | + Imposed | + Imposed + Wind |
| Load components | A | B | C | D | F | H | I | J | K |
| Dead Load | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| Equipment Load | - | - | - | 1.0 | - | 1.0 | - | 1.0 | 1.0 |
| Operating Load | 1.0 | 1.0 | 1.0 | - | - | - | 1.0 | - | - |
| Imposed Load | (3) | - | (4) | (3) | - | (3) | (3) | (3) | (3) |
| Tube Bundle Pulling Force | - | - | - | - | - | 1.0 | - | - | - |
| Thermal Anchoring and Friction Force | 1.0 | 1.0 | 1.0 | - | - | - | 1.0 | - | - |
| Thermal Sliding Load | - | - | - | - | - | - | 1.0 | - | - |
| Test | - | - | - | - | 1.0 | - | - | - | - |
| Crane | - | - | - | - | - | - | - | 1.0 | 1.0 (2) |
| Dynamic Load | 1.0 | - | 1.0 | - | - | - | - | - | - |
| Earth and Water Pressure | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 |
| Wind Load | - | 1.0 | 0.8 | 0.5 (1) | 0.5 (1) | - | - | - | 1.0 (2) |

Notes: (1) 50 percent of full wind load to be applied.

(2) Only the greater effect of either crane load or wind load shall be applied.

(3) Factor 1.0 or 0, whichever is unfavorable.

(4) Factor 0.8 or 0, whichever is unfavorable.

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Table -2 : Factored Load Combination for Ultimate Limit State

- For stress of concrete structures.

- For calculation for strength of steel structures.

| Load combination | Operating Condition | | | Erection | Hydro-static Test | Bundle Pulling | Startup and Shutdown | Crane Operation Condition | |
|--------------------------------------|---------------------|---------|------------------|----------|-------------------|----------------|----------------------|---------------------------|------------------|
| | + Imposed | + Wind | + Imposed + Wind | | | | | + Imposed | + Imposed + Wind |
| Load components | A | B | C | D | F | H | I | J | K |
| Dead Load | (1) | (1) | 1.2 | (1) | (1) | (1) | (1) | 1.2 | 1.2 |
| Equipment Load | - | - | - | (1) | - | (1) | - | 1.2 | 1.2 |
| Operating Load | (1) | (1) | 1.2 | - | - | - | (1) | - | - |
| Imposed Load | (2) | - | (8) | (2) | - | (3) | (2) | (2) | (8) |
| Tube Bundle Pulling Force | - | - | - | - | - | 1.0 | - | - | - |
| Thermal Anchoring and Friction Force | 1.2 (6) | 1.2 (6) | 1.2 (6) | - | - | - | 1.2 (7) | - | - |
| Thermal Sliding Load | - | - | - | - | - | - | 1.2 | - | - |
| Test | 1.2 | - | - | - | - | - | 1.2 | - | - |
| Crane | - | - | - | - | (1) | - | - | - | - |
| Dynamic Load | - | - | - | - | - | - | - | (3) | 1.2 (5) |
| Earth and Water Pressure | 1.0 | - | 1.0 | - | - | - | - | - | - |
| Wind Load | 1.4 | 1.4 | 1.2 | 1.4 | 1.4 | 1.4 | 1.4 | 1.4 | 1.2 |
| | - | 1.4 | 1.2 | 1.4 (4) | 1.4 (4) | - | - | - | 1.2 (5) |

Notes: (1) Factor 1.4 or 1.0, whichever is unfavorable.

(2) Factor 1.6 or 0, whichever is unfavorable.

(3) Factor 1.0 (for vertical of horizontal load acting) or 1.4 (for both vertical and horizontal loads acting)

(4) 50 percent of full wind load to be applied.

(5) Only the greater effect of either crane load or wind load shall be applied.

(6) Ta corresponding to operation condition to be applied.

(7) Ta corresponding to start up and shut down condition to be applied.

(8) Factor 1.2 or 0, whichever is unfavorable.



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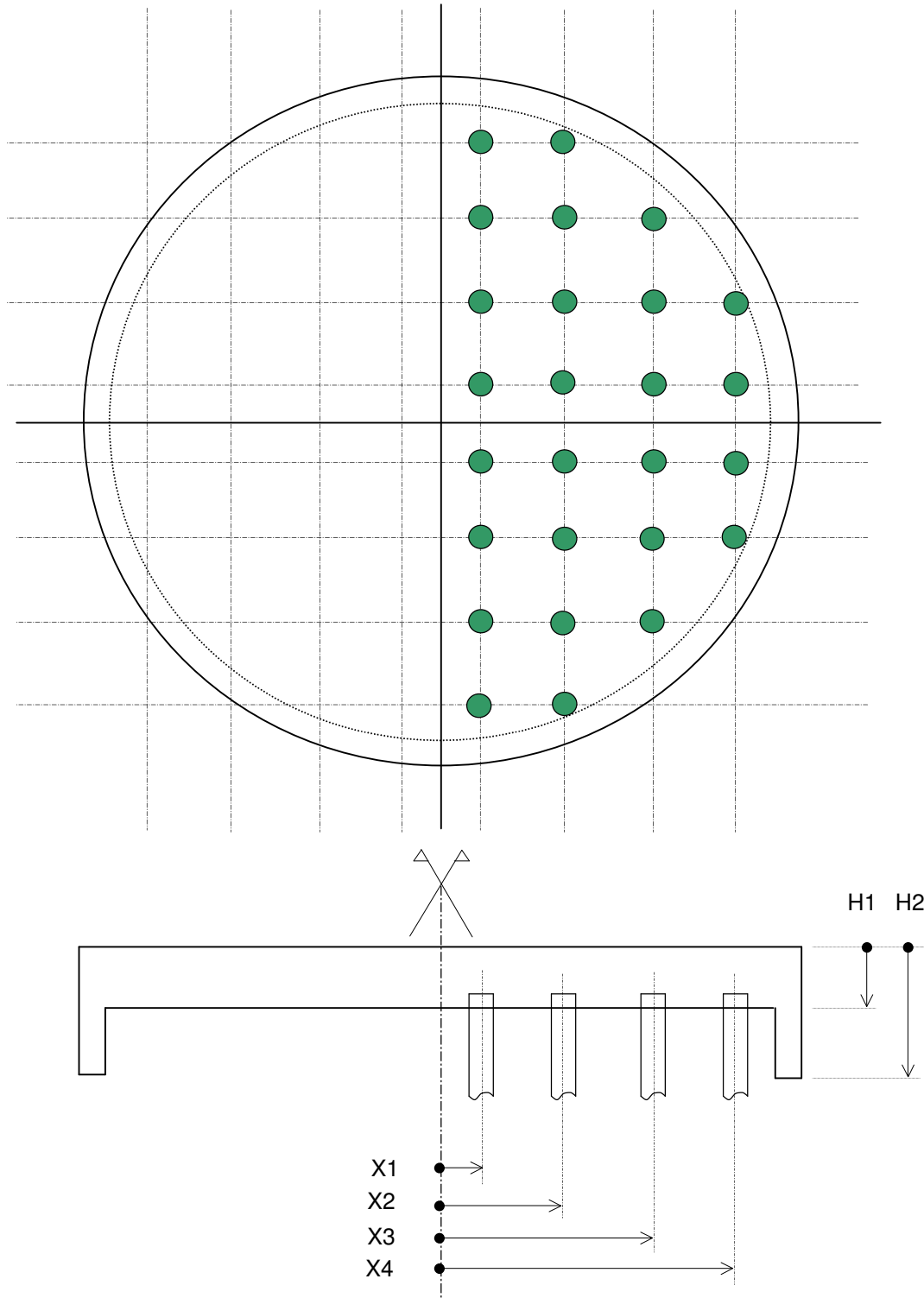
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2.0 OUTLINE OF STRUCTURE

DESIGN OF PILE CAP

Tank Foundation - T 5101

09-Mar-00





3.0 INPUT DATA

Tank

| | | | |
|------------------------|---------------------|-------|---|
| Dia. | dia = | 12.5 | m |
| Height | h _{tank} = | 17 | m |
| Wall thickness | t1 = | 0.015 | m |
| Top cover thickness | t2 = | 0.01 | m |
| Bottom plate thickness | t3 = | 0.025 | m |

Pile

| | | | | | | | | |
|-----------|-----|------|--------|-----------|-----|-------|----------------|---------|
| Pile size | d = | 0.35 | m | P(allow.) | 739 | kN | lx | Spacing |
| | | | | V(allow.) | 66 | kN | | |
| X1 = | 1 | m | No. X1 | 12 | No. | 12.0 | m ² | 2 |
| X2 = | 3 | m | No. X2 | 12 | No. | 108.0 | m ² | |
| X3 = | 5 | m | No. X3 | 8 | No. | 200.0 | m ² | |
| X4 = | | m | No. X4 | | No. | 0.0 | m ² | |
| X5 = | | m | No. X5 | | No. | 0.0 | m ² | |
| X6 = | | m | No. X6 | | No. | 0.0 | m ² | |
| X7 = | | m | No. X7 | | No. | 0.0 | m ² | |
| Total | | | | 32 | No. | lx | 320 | |

Pile Cap

| | | | |
|-----------------------|------|------|----|
| Diameter of Pile cap | D1 = | 13.2 | m |
| Thickness of Pile cap | H1 = | 0.50 | m |
| Top reinforcement | d1 = | 16 | mm |
| Bottom reinforcement | d2 = | 16 | mm |

Ring beam

| | | | |
|---------------------|------|-----|---|
| Height of ring beam | H2 = | 0.9 | m |
| Width of ring beam | b2 = | 0.4 | m |

Check for Pile

Safe

Check for Pilecap (shear)

Safe

Material

| | | | |
|---------------|-------|-----|-----|
| Concrete | fcu = | 30 | Mpa |
| Reinforcement | fy = | 390 | Mpa |

**4.0 LOAD CALCULATION****Equipment load (Vertical Tank)****1 Empty weight**

Steel weight

$$\text{wall part} = 9.81 \times 7.85 \times (\text{dia.} \times \pi \times h_{\text{tank}}) \times t_1 = 771 \text{ kN}$$

$$\text{Top \& bottom part} = 9.81 \times 7.85 \times (\pi \times (\text{dia})^2 / 4) \times (t_2 + t_3) = 331 \text{ kN}$$

$$\text{Sub-total} = 1,102 \text{ kN}$$

Concrete weight

$$\text{Slab + Ring beam} = 24 \times (\pi \times (D_1)^2 / 4 \times H_1 + (\pi \times (D_1^2 - (D_1 - 2 \times b_2)^2) / 4 \times (H_2 - H_1))) = 1797 \text{ kN}$$

$$\longrightarrow \text{Empty weight} = 2,899 \text{ kN}$$

2 Operating weight

Liquid weight

Volume of tank

$$\text{part 1} = \pi \times (\text{dia}^2) / 4 \times (h_{\text{tank}} - 0.5) = 2,025 \text{ m}^3$$

$$\text{Sub-total} = 2,025 \text{ m}^3$$

$$\gamma = 1 \longrightarrow \text{Liquid weight} = 19,864 \text{ kN}$$

Insulation weight

$$= 0.5 \text{ T/m}^3$$

$$(5\text{cm thk}) = 0.5 \times ((\text{dia} + 2 \times t_1) \times \pi \times h_{\text{tank}}) \times 0.05 \times 9.81 = 164 \text{ kN}$$

$$\text{Operating weight} = \text{Liquid weight} + \text{insulation weight} = 20,028 \text{ kN}$$

3 Test weight

$$\gamma = 1 \longrightarrow \text{Liquid weight} = 19,864 \text{ kN}$$

$$\text{Operating weight} = \text{Liquid weight} + \text{insulation weight} = 20,028 \text{ kN}$$

4 Wind load, WWind pressure, $w = C_f \times q_z \times A_e$

$$C_f \text{ - factor} = 0.80$$

$$q_z \text{ - basic wind pressure} \quad \text{for operating case} = 499.46 \text{ N/m}^2$$

$$\text{for empty case} = 268.80 \text{ N/m}^2$$

$$A_e \text{ - Surface} = 1.2 \times (\text{dia} \times h_{\text{tank}}) = 255.00 \text{ m}^2$$

$$\longrightarrow W \text{ (oper.)} = 102 \text{ kN}$$

$$W \text{ (emp.)} = 55 \text{ kN}$$

Moment caused by wind load at top of pilecap

$$M = W \times (h_{\text{tank}} / 2) \quad M \text{ (oper.)} = 866 \text{ kNm}$$

$$M \text{ (emp.)} = 466 \text{ kNm}$$

5 Earthquake load, V (based on UBC 1994)Base shear, $V = (Z \times I \times C / R_w) \times W_t$

$$\text{where } Z, \text{ zone factor} \quad Z = 0.10$$

$$I, \text{ importance factor} \quad I = 1.25$$

$$C, \text{ numerical coefficient} = (1.25 \times S) / (T)^{2/3}; C \leq 2.75$$

$$S, \text{ site coefficient} \quad S = 1.00$$

$$T, \text{ fundamental period of vibration} = C_1 \times (h_n)^{3/4}$$

$$C_1, \text{ numerical coefficient} \quad C_1 = 0.05$$

$$h_n, \text{ height of structure above the base} \quad h_n = 17.00 \text{ m}$$

$$T = \quad T = 0.41$$

$$C = 2.3; C > 2.75 \text{ then } C = 2.75$$

$$R_w, \text{ factor for non-building structure} \quad R_w = 3.00$$

$$W_t, \text{ weight of structure} \quad \text{for operating case} \quad W_t = 21,130 \text{ kN}$$

$$\text{for empty case} \quad W_t = 1,102 \text{ kN}$$

$$\text{for operating case} \quad V \text{ (oper.)} = 1,999 \text{ kN}$$

$$\text{for empty case} \quad V \text{ (emp.)} = 104 \text{ kN}$$

**5.0 STABILITY CHECK****Loading data**

(At top of pilecap)

| LOADING CONDITION | N | Mx | Hx |
|--------------------------------------|-------|------|------|
| | kN | kN.m | kN |
| Empty | 1102 | | |
| Field test | 20028 | | |
| Operating | 20028 | | |
| Erection | 551 | | |
| Wind load (operating) | | 866 | 102 |
| Wind load (empty) | | 466 | 55 |
| Base shear (earthquake load) (oper.) | | | 1999 |
| Base shear (earthquake load) (empty) | | | 104 |

Loading data

(At bottom of pilecap)

| LOADING CONDITION | N | Mx | Hx |
|------------------------------------|-------|------|------|
| | kN | kN.m | kN |
| Empty (incl. Pilecap weight) | 2899 | | |
| Field test | 20028 | | |
| Operating | 20028 | | |
| Erection | 551 | | |
| Wind load (operating) | | 917 | 102 |
| Wind load (empty) | | 494 | 55 |
| Base shear (earthquake load) (op.) | | 999 | 1999 |
| Base shear (earthquake load) (em.) | | 52 | 104 |

Load combinations

(At bottom of foundation)

| LOAD COMBINATION | N | Mx | Hx |
|-----------------------------|--------|------|-------|
| | kN | kN.m | kN |
| A: Operating w/o wind | 22,926 | - | - |
| B1: Operating w/wind | 22,926 | 917 | 102 |
| B2: Empty w/wind | 2,899 | 494 | 55 |
| D1: Erection w/wind | 3,449 | 917 | 102 |
| F1: Hydrostatic test w/wind | 22,926 | 917 | 102 |
| L1: Operating at earthquake | 22,926 | 999 | 1,999 |
| L2: Empty at earthquake | 2,899 | 52 | 104 |

Stability check

Pile diameter = 0.35 m
 P allowable = 739 kN
 V allowable = 66 kN
 Ix = 320 m²

| Load combination | Pile reaction | | | | | | | |
|---------------------|------------------------|-------------------------------|------------------------|----------------------------|---------------------------|------------------------------|--|--|
| | P _{max} kN | P _{allow.} 739 kN | P _{min} kN | P _{allow.} ≥ 0 | P _{lat'l.} kN | P _{allow.} 66 kN | | |
| L.C. A | 716.5 | safe | 716.5 | safe | 0.00 | safe | | |
| L.C. B1 | 730.8 | safe | 702.1 | safe | 3.18 | safe | | |
| L.C. B2 | 98.3 | safe | 82.9 | safe | 1.71 | safe | | |
| L.C. D1 | 122.1 | safe | 93.5 | safe | 3.18 | safe | | |
| L.C. F1 | 730.8 | safe | 702.1 | safe | 3.18 | safe | | |
| L.C. L1 | 732.1 | safe | 700.8 | safe | 62.46 | safe | | |
| L.C. L2 | 91.4 | safe | 89.8 | safe | 3.26 | safe | | |



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6.0 DESIGN OF PILECAP

$$b_{eff} = d_p + 2 \cdot d_{eff} = 1.334 \text{ m}$$

where $d_p = 0.50 \text{ m}$
 $d_{eff} = 0.417 \text{ m}$

Distribution pressure

$$\begin{aligned} \text{Concrete} &= 24 \cdot \text{spacing} \cdot d_p = 24 \text{ kN/m} \\ \text{Liquid Press.} &= 9.81 \cdot \text{spacing} \cdot h_{\text{tank}} = 334 \text{ kN/m} \\ \text{Sub-total } w &= 358 \text{ kN/m} \end{aligned}$$

$$\begin{aligned} M(\text{top}) &= w \cdot \text{spacing}^2 / 10 = 143 \text{ kNm} \\ M(\text{bot}) &= w \cdot \text{spacing}^2 / 12 = 119 \text{ kNm} \end{aligned}$$

For 1m width

$$\begin{aligned} M(\text{top}) &= 107 \text{ kNm} \\ M(\text{bot}) &= 89 \text{ kNm} \end{aligned}$$

For 1m width

| | Req'd | Minimum | Prov'd |
|---------|------------------------|---------------------|----------------------|
| As(top) | = 1117 mm ² | 542 mm ² | 1117 mm ² |
| As(bot) | = 931 mm ² | 542 mm ² | 931 mm ² |

$$\begin{aligned} \text{As(top)} \quad D &= 16 \text{ mm} \longrightarrow \text{spacing } 180 \text{ mm} \\ \text{As(bot)} \quad D &= 16 \text{ mm} \longrightarrow \text{spacing } 216 \text{ mm} \end{aligned}$$

Shear stress at pile face

Safe

Area of pile face

$$A_p = (4d_{\text{pile}})d_{eff} = 0.58 \text{ m}^2$$

Punching shear

$$V_U = 1.4P_{\text{max}} = 1024.9 \text{ kN}$$

Shear stress at pile face

$$= V_U / A_p = 1.76 \text{ N/mm}^2 \longrightarrow \text{ratio} = 0.40$$

$$0.8 \sqrt{f_{cu}}$$

$$= 4.38 \text{ N/mm}^2$$

Punching shear check

Safe

Allowable shear stress

$$0.43 \text{ Mpa}$$

Area within perimeter

$$A_p = (4d_{\text{pile}} + 8 \cdot 1.5d_{eff}) \cdot d_{eff} = 2.67 \text{ m}^2$$

Punching shear stress

$$= V_U / A_p = 0.38 \text{ Mpa} \longrightarrow \text{ratio} = 0.89$$

**Appendix : Mx Contour Stress**

Due to supports are pile with dimation of 350x350 mm We try to locate the maximum Moment via stress contour → Maximum is 80.56 kNm/m < 107 kNm/m as our excel file → Pass for Plate bending.

